



Revision Number: 006.0

Issue date: 07/27/2020

## 1. PRODUCT AND COMPANY IDENTIFICATION

<b>Product name:</b>	<b>LOCTITE STYCAST HD 3496 known as</b>	<b>IDH number:</b>	706645
	<b>HYSOL HD3496 GAL</b>		
<b>Product type/use:</b>	Epoxy Hardener	<b>Item number:</b>	HD3496-B50
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	<b>Contact information:</b>		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**DANGER:** CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING DIFFICULTIES IF INHALED.

HAZARD CLASS	HAZARD CATEGORY
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1

### PICTOGRAM(S)



### Precautionary Statements

<b>Prevention:</b>	Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection. In case of inadequate ventilation wear respiratory protection.
<b>Response:</b>	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If experiencing respiratory symptoms: Call a poison center or physician. Wash contaminated clothing before reuse.
<b>Storage:</b>	Store locked up.
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

3 % of the mixture consists of ingredient(s) of unknown acute toxicity.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

IDH number: 706645

Product name: LOCTITE STYCAST HD 3496 known as HYSOL HD3496 GAL  
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Hazardous Component(s)	CAS Number	Percentage*
Polyamide	Proprietary	60 - 90
3,6-diazaoctanethylenediamin	112-24-3	10 - 30
1,2-Ethanediamine, N1,N1-bis(2-aminoethyl)-	4097-89-6	1 - 5
Substituted Amine	Proprietary	0.1 - 1
N-Aminoethylpiperazine	140-31-8	0.1 - 1
Tetraethylene pentamine	112-57-2	0.1 - 1
Diethylenetriamine	111-40-0	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

## 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	Do not induce vomiting. If vomiting occurs, prevent aspiration by keeping the patient's head below the knees. Never give anything by mouth to an unconscious person. Get immediate medical attention.
<b>Symptoms:</b>	See Section 11.

## 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. In case of fire, keep containers cool with water spray.
<b>Hazardous combustion products:</b>	Oxides of carbon, oxides of nitrogen, irritating organic vapors. Ammonia.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable and closed containers for disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

## 7. HANDLING AND STORAGE

<b>Handling:</b>	Use only with adequate ventilation. Keep away from heat, spark and flame. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Refer to Section 8.
<b>Storage:</b>	Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Polyamide	None	None	None	None
3,6-diazaoctanethylenediamin	None	None	1 ppm (6 mg/m <sup>3</sup> ) TWA (SKIN)	None
1,2-Ethanediamine, N1,N1-bis(2-aminoethyl)-	None	None	None	None
Substituted Amine	None	None	None	None
N-Aminoethylpiperazine	None	None	None	None
Tetraethylene pentamine	None	None	1 ppm (5 mg/m <sup>3</sup> ) TWA Aerosol. (SKIN) Aerosol. (Skin sensitizer)	None
Diethylenetriamine	1 ppm TWA (SKIN)	None	None	None

**Engineering controls:**

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

**Respiratory protection:**

Use a NIOSH approved respirator if ventilation is inadequate.

**Eye/face protection:**

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

**Skin protection:**

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Amber
<b>Odor:</b>	Ammoniacal
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not determined
<b>Vapor pressure:</b>	0.2 mm hg
<b>Boiling point/range:</b>	Not determined
<b>Melting point/ range:</b>	Not determined
<b>Specific gravity:</b>	1.1
<b>Vapor density:</b>	Not determined
<b>Flash point:</b>	129.4 °C (264.92 °F)
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not determined
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not determined
<b>Solubility in water:</b>	Moderate soluble
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	< 1 %; < 10 g/l (estimated value for resin and hardener mixed together)
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of nitrogen. Ammonia. Irritating vapors.
<b>Incompatible materials:</b>	Strong acids and oxidizing agents. Nitrites. Metals.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Store away from incompatible materials. Heat, flames, sparks and other sources of ignition.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects/Symptoms

<b>Inhalation:</b>	Severe respiratory tract irritation. This compound contains a material that may cause sensitization in some individuals, resulting in allergic symptoms of the respiratory tract producing asthma-like conditions (including wheezing, shortness of breath and difficulty breathing).
<b>Skin contact:</b>	Corrosive to skin. Causes skin burns. May cause allergic skin reaction. May be harmful if absorbed through skin.
<b>Eye contact:</b>	Causes serious eye damage. This product is severely irritating to the eyes and may cause eye burns. Burns of the eye may cause blindness.
<b>Ingestion:</b>	Irritation and corrosive action can occur in the mouth, stomach tissue and digestive tract if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Polyamide	None	No Records
3,6-diazaoctanethylenediamin	None	Allergen, Corrosive, Developmental, Irritant, Mutagen
1,2-Ethanediamine, N1,N1-bis(2-aminoethyl)-	None	No Data
Substituted Amine	Oral LD50 (Rat) = 3,000 mg/kg	Irritant, Allergen
N-Aminoethylpiperazine	None	Irritant, Corrosive, Allergen
Tetraethylene pentamine	Oral LD50 (Rat) = 3.99 g/kg Oral LD50 (Rat) = 2.1 g/kg Dermal LD50 (Rabbit) = 0.66 g/kg	Irritant, Mutagen, Allergen
Diethylenetriamine	Oral LD50 (Rat) Approximate 1,140 mg/kg Oral LD50 (Rat) = 1,080 mg/kg Oral LD50 (Rat) = 2.33 g/kg	Allergen, Irritant, Eyes

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Polyamide	No	No	No
3,6-diazaoctanethylenediamin	No	No	No
1,2-Ethanediamine, N1,N1-bis(2-aminoethyl)-	No	No	No
Substituted Amine	No	No	No
N-Aminoethylpiperazine	No	No	No
Tetraethylene pentamine	No	No	No
Diethylenetriamine	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

### 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** D002: Corrosive.

### 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

#### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Triethylenetetramine solution  
**Hazard class or division:** 8  
**Identification number:** UN 2259  
**Packing group:** II

#### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Triethylenetetramine solution  
**Hazard class or division:** 8  
**Identification number:** UN 2259  
**Packing group:** II

#### Water Transportation (IMO/IMDG)

**Proper shipping name:** TRIETHYLENETETRAMINE solution  
**Hazard class or division:** 8  
**Identification number:** UN 2259  
**Packing group:** II

### 15. REGULATORY INFORMATION

#### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** None above reporting de minimis.

**California Proposition 65:** No California Proposition 65 listed chemicals are known to be present.

#### Canada Regulatory Information

**CEPA DSL/NDL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

### 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3,8,11,16

**Prepared by:** Product Safety and Regulatory Affairs

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